

IN THE SPECIFICATION

Please insert the heading on page 1 after line 1 as follows:

FIELD OF THE INVENTION

Please replace the paragraph beginning at page 1, line 2, with the following rewritten paragraph:

The invention relates to a method for making heat-treated substrates, in particular tempered glass panes, ~~having the characteristics of the preamble of claim 1 and to substrates marked by this method, according to claim 7.~~

Please insert the heading on page 1 after line 8 as follows:

DISCUSSION OF THE BACKGROUND

Please replace the paragraph beginning at page 1, line 21, with the following rewritten paragraph:

It has been shown that, using the heat ~~soak~~ soaking test, tempered glass panes do not contain critical nickel sulfide inclusions. It is known that such inclusions can lead to sudden spontaneous fracture, with unpredictable consequences, during the life of the tempered glass panes. During the heat soak test, in which the panes are heated to maximum temperatures of generally between 180 and 340°C, especially around 300°C, according to a predetermined time-temperature curve, panes break in a random fashion before they are mounted. The tempering of the panes has still not disappeared at these temperatures. In any case, this heat ~~soak~~ soaking test takes a great deal of time and necessarily incurs relatively high installation costs.

Please replace the paragraph beginning at page 1, line 36, with the following rewritten paragraph:

If the thermochromic color has been applied before the test, it undergoes a permanent change by an irreversible conversion of the color. Consequently, it is possible immediately to detect that the heat ~~seak~~ soaking test has been carried out on the completed, heat-tested/treated, tempered glass panes. Even very small residues of color may be clearly identified, by suitable methods, after the heat ~~seak~~ soaking test has been carried out.

Please replace the paragraph beginning at page 2, line 15, with the following rewritten paragraph:

Colored markings of this kind cannot be compared with *inter alia* an enamel. They cannot penetrate the surface of the glass or bond in a lasting manner thereto. On the contrary, it is possible in principle to remove them from the surface of the glass, completely and virtually without any trace, using a blade or steel wool after a heat ~~seak~~ soaking test. As a result, no reliable identification of the tested panes is possible or, put another way, it is not possible to exclude with certainty the fact that panes with no color mark have not undergone a heat ~~seak~~ soaking test. Thus, the indicative value of the color mark and the visible evidence of quality that stems therefrom are undesirably limited.

Please insert the heading on page 3 after line 27 as follows:

#### SUMMARY OF THE INVENTION

Please insert the heading on page 6 after line 26 as follows:

#### BRIEF DESCRIPTION OF THE DRAWINGS

Please insert the heading on page 7 before line 1 as follows:

**DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**